

## Cimon CM1-CP4A/ECO1A

Supported Series: Cimon CM1 series, CP4A module

Website: <http://www.kdtsys.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	Cimon CM1-CP4A/ECO1A		
<b>PLC I/F</b>	RS232		
<b>Baud rate</b>	38400		
<b>Data bits</b>	8		
<b>Parity</b>	None		
<b>Stop bits</b>	1		
<b>PLC sta. no.</b>	1		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	DDDDh	0 ~ 1023f	0-1F Read Only
B	Y	DDDDh	0 ~ 1023f	
B	M	DDDh	0 ~ 511f	
B	K	DDDh	0 ~ 127f	
B	L	DDDh	0 ~ 127f	
B	F	DDDh	0 ~ 127f	Read Only
B	T	DDDh	0 ~ 102f	
B	C	DDDh	0 ~ 102f	
W	D	DDDD	0 ~ 9999	
W	S	DD	0 ~ 99	Max. Range: 99
W	TS	DDDD	0 ~ 1023	
W	TC	DDDD	0 ~ 1023	
W	CS	DDDD	0 ~ 1023	
W	CC	DDDD	0 ~ 1023	

## Wiring Diagram:

### RS-232 (CM1-CP4A: 6P RJ11)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

